Model: HIT-2A

Hoffer Intelligent Rate Indicator & Totalizer

USER'S MANUAL

HP-306
April 2015

HOFFER FLOW CONTROLS, INC.
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Disclaimer

Specifications are subject to change without notice.

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1. INTRODUCTION

The HIT-2A is a microprocessor-based flow rate indicator and totalizer. The instrument displays flowrate and a resettable total and is compatible with all Hoffer turbine flowmeters and the H.O.G. series positive displacement flowmeters.

The instrument can accept a low level frequency signal, a pulse signal, or a contact closure on the input and provides a linearized rate indication and total.

The HIT-2A is fully configurable with K-factors, frequencies, and timebase being configured via the front panel key switches or the RS232 communications port. The configuration and monitoring can be performed using any PC based communications program (e.g., HyperTerminal) or ASCII terminal.

The instrument is housed in an attractive NEMA 4X polycarbonate enclosure and can be mounted directly on a flowmeter or wall mounted using an optional mounting brackets or an EX enclosure.

This instrument has been designed to conform to the EMC-Directive of the Council of European Communities 89/336/EEC and the following standards:

Generic Emission Standard EN 61000-6-3
Residential, Commercial & Light Industry Environment.

Generic Immunity Standard EN 61000-6-1
Residential, Commercial & Light Industry Environment.

Electrostatic discharge requirements EN 61000-4-2

Radiated, radio-frequency, electromagnetic immunity EN 61000-4-3

Electrical fast transient/burst requirements EN 61000-4-4

Immunity to conducted disturbances EN 61000-4-6

Model Number Designation

MODEL HIT-2A
TOTALIZER/FLOW RATE INDICATOR

MODEL **HIT-2A-(A)-(B)-(C)-(D)-(E)-(F)**

- ENCLOSURE STYLE
- INPUT POWER
- LOOP POWERED ANALOG OUTPUT
- OPTIONS
- MOUNTING
- SPECIAL FEATURES

ENCLOSURE STYLE

MODEL **HIT-2A-(A)-(__)-(__)-(__)-(__)-(__)**

OPTION (A)

(2) NEMA 4X ENCLOSURE, HIT-2A MOUNTED BEHIND CLEAR COVER.

(3)* EXPLOSION-PROOF ENCLOSURE.

(3A)* ATEX Exd ENCLOSURE, STANDARD BLUE.

(3B) ENCLOSURE FOR BRAZIL, GRAY.

(P) PANEL MOUNT - SURFACE MOUNTED ON CUSTOMER'S PANEL; NO ENCLOSURE BEHIND PANEL ON HIT-2A.

(PD) PANEL MOUNT ENCLOSURE WITH CLEAR DOOR AND LOCK.

(4) NEMA 1 ENCLOSURE **(HIT-2A MOUNTED TO THE OUTSIDE OF CLEAR COVER FOR INDOOR/DRY INSTALLATION ONLY).**

(5) NEMA 4X ENCLOSURE/HIT2-2A ENCLOSURE **(MOUNTED BEHIND CLEAR COVER WITH SUNSHADE.)**

(7)* ATEX STAINLESS STEEL EXPLOSION-PROOF ENCLOSURE.

*** OPTIONS FOR ENCLOSURE STYLE 3, 3A AND 7**

(_M) M20 CONDUIT THREAD. (NOT ALLOWED FOR USE IN CANADA)

(_S) SUNSHADE

EXPLOSION-PROOF ENCLOSURE RATINGS

STYLE 3: CSA/FM:	CLASS I, DIV. 1, GR. ABCD; CLASS II, DIV. 1, GR. EFG; CLASS III, TYPE 4X; CLASS 1 ZONE 1 AEx d IIC, IP 66
STYLE 3A: CSA/FM:	CLASS I, DIV. 1, GR. ABCD; CLASS II, DIV. 1, GR. EFG; CLASS III, TYPE 4X; CLASS 1 ZONE 1 AEx d IIC, IP 66
- ATEX/IECEx:	II 2 G Ex d IIC Gb; IP66
STYLE 7: CSA:	CLASS I, DIV. 1, GR. BCD; CLASS II, DIV. 1, GR. EFG; CLASS III, TYPE 4X, IP66; CLASS 1 ZONE 1 Ex d IIB+H2, IP 66
- ATEX/IECEx:	II 2 G Ex d IIC Gb; IP66

INPUT POWER

MODEL **HIT-2A-( )-(B)-( )-( )-( )-( )**

OPTION (B)

(A) INTERNAL BATTERIES (TWO EACH).
THIS OPTION CAN NOT SUPPORT REDI-PULSE COILS.

(B) 8 TO 30 VDC EXTERNAL POWER.

(AC) UNIVERSAL 100-240 VAC @ 0.15A 50/60 HZ.

(X) ENTER (X) IF LOOP POWERED ANALOG OUTPUT OPTION (C) OR (D) BELOW IS SELECTED.

LOOP POWERED ANALOG OUTPUT

MODEL **HIT-2A-( )-( )-(C)-( )-( )-( )**

OPTION (C)

(C) LOOP POWERED 4-20MA OUTPUT (8 TO 30 VDC).

(D) LOOP POWERED 4-20MA OUTPUT WITH INTERNAL BATTERIES.

OPTIONS

MODEL **HIT-2A-( )-( )-( )-(D)-( )-( )**

OPTION (D)

(L) 20-POINT LINEARIZATION.

(RR) REMOTE RESET

(AL) LOW ALARM* OPTO ISOLATED OPEN COLLECTOR.

(AH) HIGH ALARM* OPTO ISOLATED OPEN COLLECTOR.

(HT) HEATER; REQUIRES DC POWER INPUT OPTION.

*NOTE: EITHER LOW OR HIGH ALARM IS AVAILABLE, NOT BOTH.

MOUNTING

MODEL **HIT-2A-( )-( )-( )-( )-(E)-( )**

OPTION (E)

(F) NEMA 4X STYLE 2 ENCLOSURE MOUNTED ON TURBINE. MUST BE USED WITH "X" RISER TURBINE OPTION.

(FHT) 8" LONG TEMPERATURE RISER FOR NEMA 4X STYLE 2 ENCLOSURE MOUNTED ON TURBINE. REQUIRED WHEN FLUID TEMPERATURES EXCEED 140 DEG. F. USED WITH "X" RISER TURBINE OPTION.

(FX) EXPLOSION-PROOF STYLE 3 ENCLOSURES MOUNTED ON TURBINE. MUST BE USED WITH "X" RISER TURBINE OPTION.

(FXHT) 8" LONG TEMPERATURE RISER FOR EXPLOSION-PROOF STYLE 3 ENCLOSURES MOUNTED ON TURBINE. REQUIRED WHEN TEMPERATURES EXCEEDS 140 DEG. F. USED WITH "X" RISER TURBINE OPTION.

(NP) NEMA 4X ENCLOSURE PIPE MOUNTING KIT, 2" PIPE OR SMALLER. SPECIFY IF PIPE IS VERTICAL OR HORIZINTAL.

SPECIAL FEATURES

MODEL **HIT-2A-( )-( )-( )-( )-( )-(F)**

OPTION (F)

(CE) CE MARK REQUIRED FOR EUROPE

(SP) ANY SPECIAL FEATURES THAT ARE NOT COVERED IN THE MODEL NUMBER USE A WRITTEN DESCRIPTION OF THE -SP.

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2. SPECIFICATIONS

2-1 General

Display:	LCD, continuously powered
Total:	8 digits 0.26" high. Resettable from front panel.
Total Units:	GAL, LIT, FT3, M3, BBL, & “blank”.
Rate:	5 digits 0.5" high.
Rate Units:	/MIN, /HR, & /DAY
K-factor:	The pulses per unit of Total (e.g. pulses/gallon) are configurable in the range 0.001 to 99,999,999.
Linearization:	Up to 20 points.
Decimal Points:	Decimal Point positions are fully configurable for both rate and total.
Accuracy:	0.01% Reading, ±1 count
Temperature drift:	50 ppm/°C

2-2 Inputs

Magnetic Pickup:

Frequency Range:	0.2 Hz to 5000 Hz.
Signal Type:	Low-level sinusoidal (30 mV P-P minimum).

Opto-Isolated DC Pulse:

Frequency Range:	0 Hz to 3000 Hz.
Signal Type:	DC pulse.
High (Logic 1):	4 to 30 VDC
Low (Logic 0):	< 1 VDC
Min Current:	0.5 mA
Hystersis:	0.4 VDC
Min Pulse width:	0.1 msec

Contact Closure:

Frequency Range:	0 Hz to 5000 Hz
Signal Type:	Contact closure to DC common
High (Logic 1):	Open or 4 to 30 VDC
Low (Logic 0):	< 0.5 VDC
Internal Pull-up:	220 kΩ to +3.3 VDC

Reset:

Signal Type:	Contact closure to DC common
High (Logic 1):	4 to 30 VDC
Low (Logic 0):	< 0.5 VDC
Min Current:	0.5 mA
Min On:	25 msec
Internal Pull-up:	100 kΩ to +3.3 VDC
External Magnet:	Activates internal reed switch

2-3 Battery Powered Version

Type:	Two C-size lithium battery packs.
Battery Life:	4 years typical*
	10 years typical* for external power.

* With the pulse output OFF. With pulse output ON 30% less.

2-4 DC Power/Loop Powered

Voltage:	8 to 30 VDC
Current:	< 4 mA
Loop Burden:	8 VDC maximum
Supply Backup:	One (1) C-size Lithium battery
Protection:	Reverse polarity protected

2-5 AC Power

Voltage:	100 to 240 VAC
Frequency:	47 – 440 Hz
Current:	150 mA
Line Regulation:	±0.3%, typ
Protection:	Short circuit, Over voltage, & Over temperature
Supply Backup:	One (1) C-size Lithium battery

2-6 Analog (4-20mA) Output Option

Scale:	4 – 20 mA follows rate.
Accuracy:	0.02% of Full Scale @ 20ºC.
Temperature drift:	40 ppm/°C
Update Time:	2.0 seconds.
Connection:	Two wire.
Protection:	Reverse polarity protected

2-7 Pulse Output Option

Type:	Opto-isolated open collector (100 VDC, 100 mA).
Divider:	1, 10, 100, or OFF
Rate & Duration:	See below.

SPEED (Hz)	1	2	4	8
Min on/off (msec)	500	250	125	62.5

2-8 Alarm Output Option

Type:	Opto-isolated open collector (100 VDC, 100 mA).
Function:	Rate or Total

2-9 Physical

Temperature:	Operating: -40°F (-40°C) to 158 °F (70°C) -58°F (-50°C) with optional heater. 32°F (0°C) to 140 °F (60°C) with AC power option.
Humidity:	0 – 90% Non-condensing.
Packaging:	Wall Mount & Explosion proof
Dimensions for Wall Mount enclosure:	4.33" (110 mm) wide x 4.33" (110 mm) long 4.33" (110 mm) tall.

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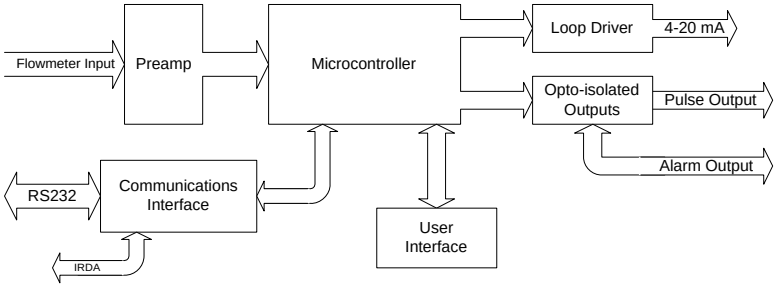
3. THEORY OF OPERATION

The HIT-2A consists of six functional blocks. These functional blocks are the User Interface, Preamplifier, Microcontroller, Loop Driver, Pulse and Alarm Output, and Communications Interface.



3-1 Functional Blocks

3-1-1 User Interface

The User Interface consists of a custom LCD display with 4 push buttons; OK, P, > (right arrow), and ^ (up arrow) and an optional external reset. Using the buttons and the displayed information, the user can enter setup parameters (rate units, pulses per unit of flow, etc.) as well as setup information for the pulse output and 4-20mA output. The optional external reset maybe used to reset the accumulated total to zero and clear the displayed accumulated total.

3-1-2 Preamplifier

The Preamplifier accepts the input from the flowmeter. The Preamplifier applies amplification, low-pass filtering, and wave-shaping to the input signal. The wave shaping function converts the signal into a square-wave before sending it to the Microcontroller.

3-1-3 Microcontroller

The Microcontroller accepts the square-wave output of the preamplifier and performs all of the calculations that are required to control the Loop Driver. After measuring the frequency of the

square-wave, the Microcontroller uses the following equations to compute the flow rate and current.

$$flowrate = \frac{frequency}{Kfactor} x60^{FM} xCF$$

Where:

Kfactor = Is dependent on the Flow Calculation Method setting and is either the Average K-Factor or the Linearized K-Factor from the Frequency / K-Factor table.

FM = Is the Flow rate Units setting of 0, 1, 2 or 3. Where “0” is for Seconds, “1” is for Minutes, “2” is for Hours and “3” is for days.

CF = Is the Correction Factor setting.

$$current = 4mA + \left(16mAx \frac{flowrate}{AF} \right)$$

Where:

AF = is the 20 mA maximum Flow Rate value.

If the calculated flowrate is greater than the AF setting, the current will be set to 24mA to signal an “Over-range” condition. After calculating the current, the Microcontroller digitally sends the current information to the Loop Driver.

3-1-4 Loop Driver

The loop driver uses the digital information received from the Microcontroller to set the current of the loop. The Loop Driver supplies power to both the Preamplifier and Microcontroller.

3-1-5 Pulse and Alarm Output

The Pulse and Alarm outputs are two optically isolated open collector outputs. The alarm output activates when the total flow or the rate reaches a user defined level. The pulse output activates to give a scaled pulse output indicative of the total flow. Both of these outputs are rated for 100 VDC at 100 mA.

3-1-6 Communications Interface

The communication is provided through a RS232C interface to the Microcontroller. The external terminal device provides the power for the RS232 interface. The Communications Interface is used to configure and trouble-shoot the device.

3-1-7 Clearing Total

The Total amount stored in HIT-2A memory can be cleared from the front panel program menu, by external momentary switch wired to the reset input, or by external magnet. The magnet has to be brought close to top of the front panel.

3-2 System Response Time

The displayed Rate and Total are updated every two (2) seconds. The analog output response time to reach steady state due to a change in the flow rate is also approximately two (2) seconds. When flow stops, the time for the analog output to return to 4 mA will be between 3 and 12 seconds, depending on the Maximum Sample Time (MST) setting. MST is adjusted using the NB= (DATA) command, where NB is a value between 1 and 80. The default MST setting is NB= 1. Adjusting the MST is only recommended for low flow applications where the minimum input frequency is below 1 Hz.

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4. INSTALLATION

The HIT-2A has an input conditioning circuit, which accepts signals from most frequency or pulse producing flowmeters.

The input will interface directly to:

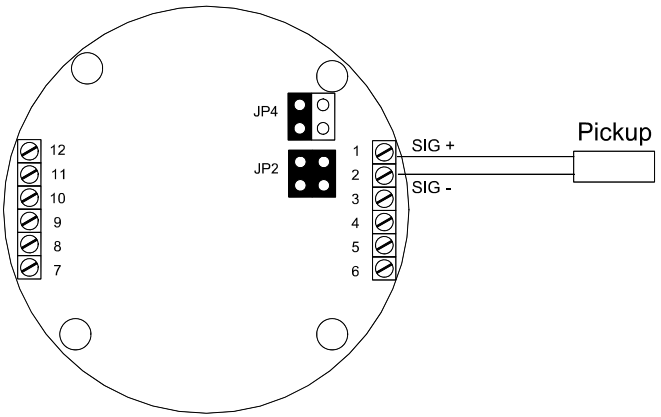
- Turbine Flowmeters
- Reed Switches
- Logic Signals
- Open Collector Outputs

The input is protected for over voltage up to 50 volts.

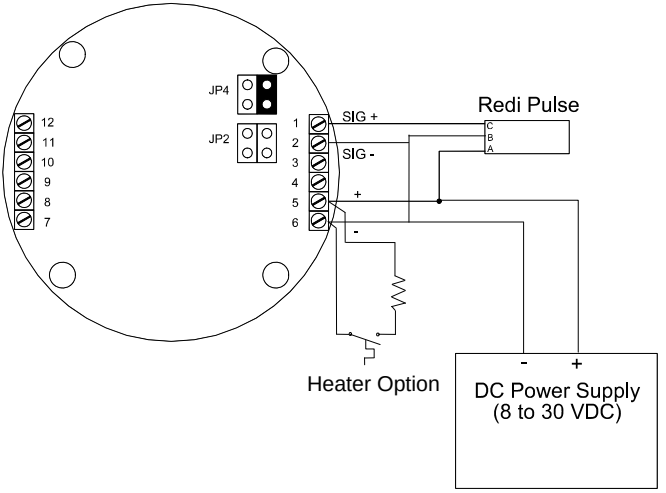
The flowmeter input (terminals 1 & 2) must be configured for the selected signal type by appropriately setting the input selection jumpers found on the HIT-2A signal input board (see following for jumper positions).

4-1 Typical Input Connections

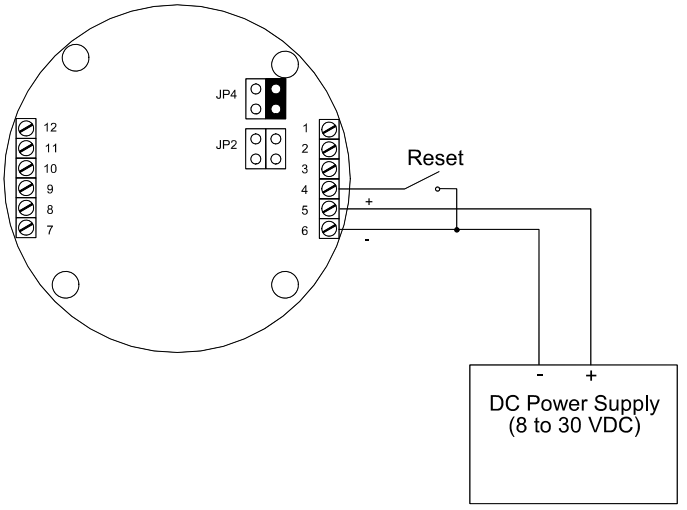
MAG Coil & Reed Switch Pickups



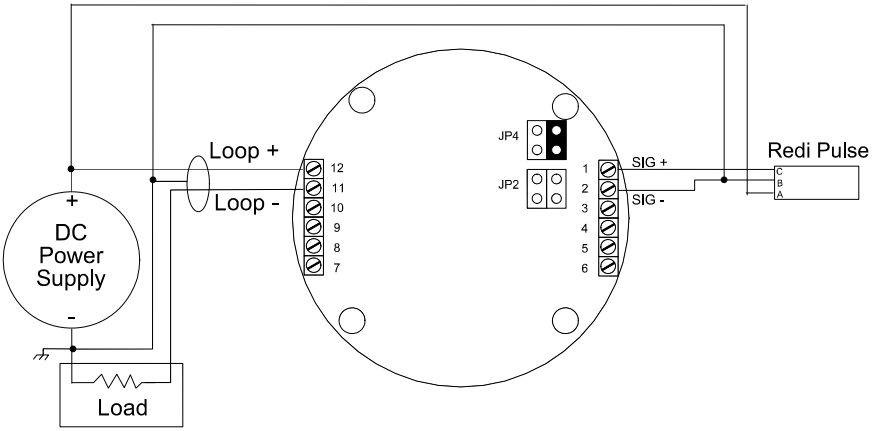
TTL Redi-Pulse Pick-up with DC Power



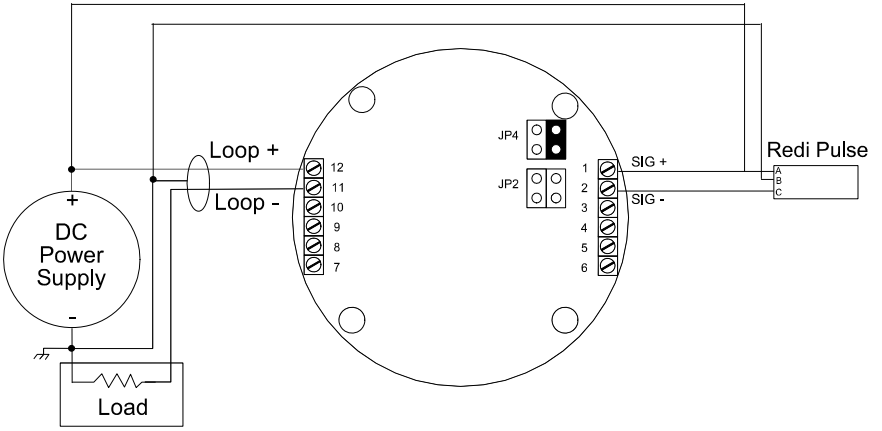
Reset Input



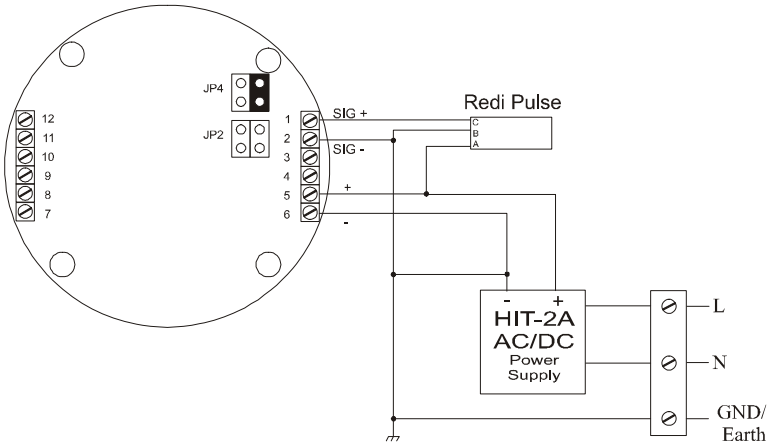
Loop Power with TTL Redi-Pulse
Requires 3-Wire Installation



Loop Power with Redi-Pulse Open Collector Output
Requires 3-Wire Installation

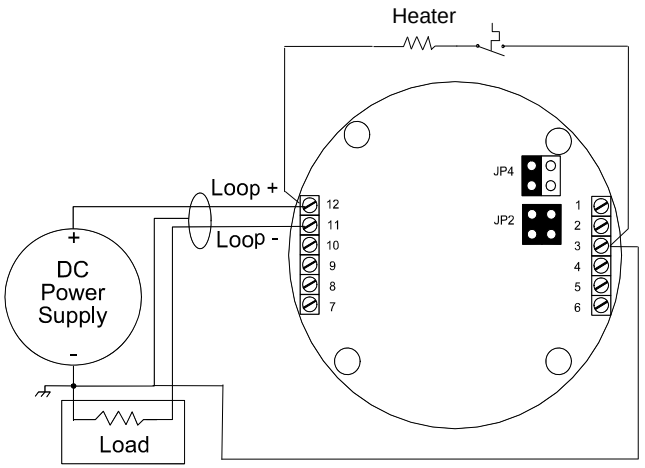


TTL Redi-Pulse with AC Power

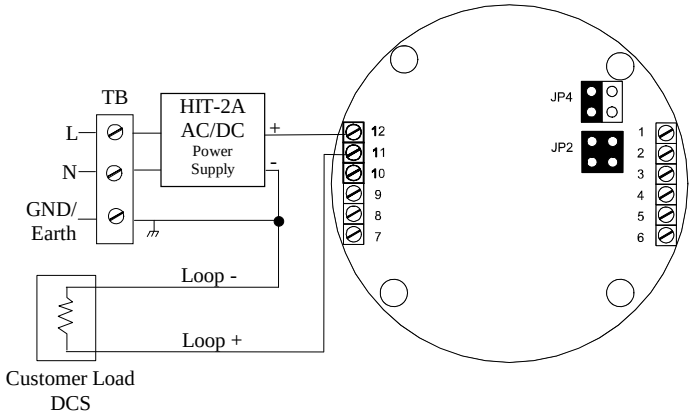


4-2 Typical Output Connections

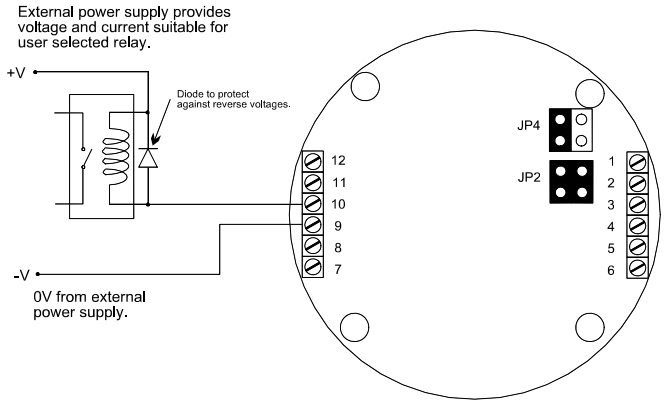
Analog Output with DC Power



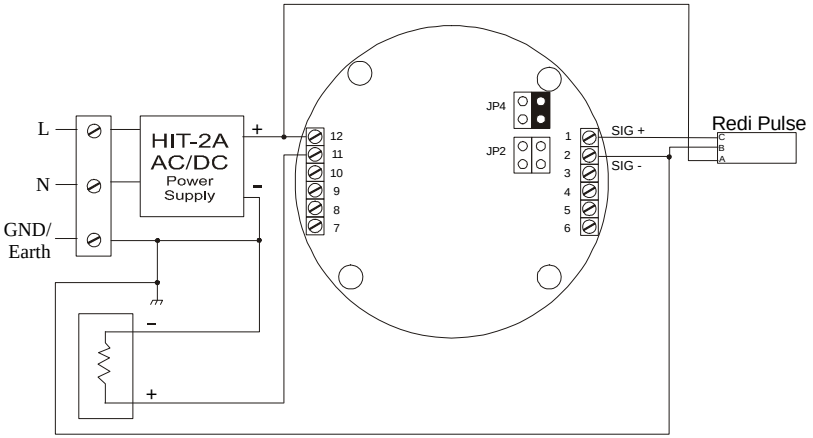
Analog Output with AC Power



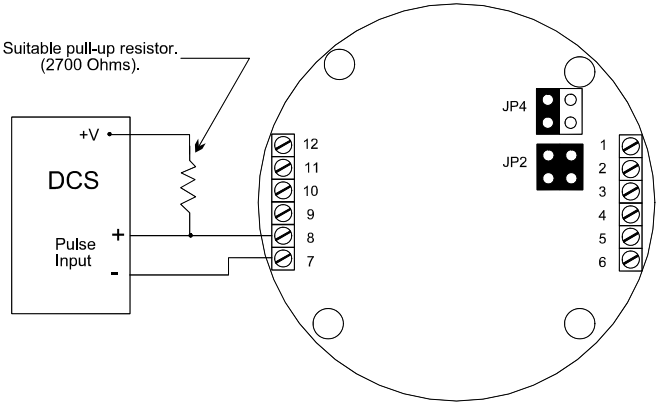
Alarm Output



Analog Output and TTL Redi-pulse with AC Power



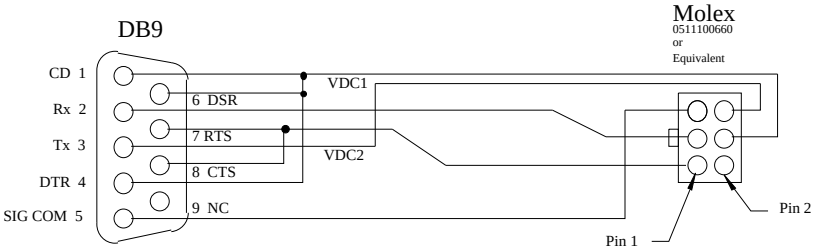
Pulse Output



4-3 Communications Connections

Communications with the HIT-2A using a terminal or a PC using the Windows configuration program requires the use of the HOFFER HIT2A-301 Communications Cable. The communication circuits of the HIT-2A are externally powered and the power for these circuits is supplied by the RS232 serial port of the computer/terminal. The serial port configuration must be set to the following:

Baud rate:	2400
Data bits:	8
Parity:	none
Stop bits:	1
Handshaking:	None



Hoffer HIT2A-301 Communications Cable

4-4 Wiring

When connecting the HIT-2A, it is good practice to use shielded cable. The shield should be connected to earth ground near the instrument. The other end of the shield should not be connected.

In order to comply with the requirements for Electromagnetic Compatibility, as per EMC-Directive 89/336/EEC of the Council of European Community, this wiring practice is mandatory.

4-5 Terminal Designations

Terminal	Description
1	Signal/Pulse Input (+)
2	Signal/Pulse Input (-)
3	Shield
4	Reset Input
5	VDC (+)
6	VDC (-) / Reset Common
7	Pulse out (-)
8	Pulse out (+)
9	Alarm (-)
10	Alarm (+)
11	4-20 mA (-)
12	4-20 mA (+)

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5. CONFIGURATION

The HIT-2A is fully configurable, with all parameters being stored in non-volatile memory.

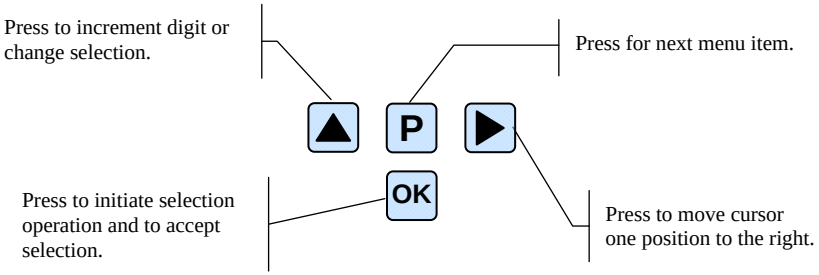
The instrument may be configured using the front panel keys, a PC running Terminal Emulation software, a ASCII terminal, or a PC running the HIT-2A Configuration software.

5-1 Local Configuration

Local configuration is accomplished using the four buttons below the display while viewing the configuration parameters on the display.

The local configuration mode is entered by pressing the P button.

Once in the local configuration mode each of the four buttons have a special purpose as detailed below.


Press to increment digit or change selection.
Press for next menu item.
P
OK
Press to initiate selection operation and to accept selection.
Press to move cursor one position to the right.

Display	*Option*	*Menu item* *Description*
CLEArtot no	Yes No	**Clear Total** Clears accumulated total and sets TOTAL display to zero.
10000000 tA9		**Tag Number** User defined 5-digit number. (#####)
AuErAgE FAC NN	Linear Average	**Linearization Method** Sets the flow calculation method to average K-factor or K-factor table.
00000.000 FAC d		**K-factor Decimal Point** Set K-factor decimal point location.
1.000 A FAC		**Average K-factor** Enter average K-factor.
PointS 20	2 to 20	**Number of Points** Sets the number of entries in the linearization table.
4999.981 Fr 01	0 to 5000	**Frequency 1-20** Enter a frequency in Hz for each entry in the table. Decimal point is fixed.
1.000 FAC01		**K-factor 1-20** Enter a k-factor in pulses/gal for each entry in the table.
1.000 C FAC	0.001 to 99999.999	**Correction Factor** User defined number between 0.001 and 99999.999 to multiply flow and total. Default 1.0.
tot unit 100	100 = GAL 110 = FT3 140 = LIT 150 = M3 180 = BBL	**Total Units** Select Total units. If custom is selected all indicators are off. (gal, lit, ft3, m3, bbl, custom)

Display	*Option*	*Menu item* *Description*
0000000.0 tot d		**Total Decimal Point** Set Total decimal point location.
FLo u NN in	SEC Min HrS dAY	**Rate Units** Select RATE units.
00000.000 FL d		**Rate Decimal Point location** Set Rate decimal point location.
SAPLE 1	1 to 80	**Max Sample Time** Set maximum time in seconds to sample the input frequency. Default 1.
1.000 outLo		**Out Low** Sets flow rate value for 4 mA output.
99.999 outHi		**Out High** Sets flow rate value for 20 mA output.
PuLSE S oFF	oFF 1 10 100	**Pulse Scale** Sets scale for pulse out. 1, 10, 100 units of total for one pulse out. OFF- turns pulse out off.
PuLSE F 8	1 2 4 8	**Pulse Frequency** Sets frequency of burst of pulse out. (1, 2, 4, 8)
PASS 1234	0000 to 9999	**Password** Sets 4-digit password. Default 0000.
unit LoC no	Yes No	**Lock Unit** Locks the unit.
ALArNN oFF	oFF rAtE tot	**Alarm Function** Select Rate or Total for alarm output. OFF- turns alarm function off.

Display	*Option*	*Menu item* *Description*
100000.0 ALArN		**Alarm Out** Sets value to activate the alarm output. Default 99999.999
0.0 Set t		**Set Total** Sets Total to user defined value.
Cur out rAtE	rAtE 4 12 20	**Current Out** Sets analog output to follow rate or predefined level.
PuL test no	Yes No	**Pulse Output Test** Outputs a test frequency of 1Hz, 50% duty cycle.
AL test no	Yes No	**Alarm Output Test** Activates alarm output.

5-2 Default Configuration

The HIT-2A is configured by the factory before shipment. When the instrument is purchased with a Hoffer Flowmeter or when calibration and configuration data are supplied, the instrument is configured as specified. When the instrument is shipped without specific configuration information, the instrument is configured with default values. Refer to Appendix A for a listing of the HIT-2A factory default configuration.

5-3 Remote Configuration

The HIT-2A may be configured remotely via the RS232 communications interface. Refer to Appendix B for the communications details.

6. OPERATION AND MAINTENANCE

6-1 Operation

A suitable pulse producing device or flow meter is wired to the HIT-2A Signal Input terminals 1 (Sig +) and 2 (Sig -). The Signal Input circuit must be configured for the connected input device using the appropriate jumper blocks.

Internal batteries, external DC, or a loop current may provide power to the unit. For all power options other than internal batteries (A), if the primary power is lost, the internal backup battery will provide for continued operation of the totalizer.

Once properly wired, the operation of the HIT-2A is automatic.

The flow totalizer is updated every 2 seconds* with the latest total. If no input counts are received the unit remains in a low power state to conserve power.

The flow total may be cleared by the front panel switch sequence or by a contact closure on the remote reset terminal to circuit common.

To reset the unit from the front panel, the following key sequence is required:

Press **P**	`CLEArtot` is displayed
Press **OK**	To enter edit mode.
Press ▲	To select yes
Press **OK**	To clear total
Press ▲	To return to operating mode

The flow rate indicator measures the flow rate once every 2 seconds* and display the flow rate.

If the input pulses are not detected within the maximum sample time (1 to 80 seconds), a flow rate of zero (0.00) is indicated.

The analog output is scaled based on the user selected zero and full scale and the measured flow rate.

The pulse output generates a burst of pulses every 2 seconds* in accordance with the instrument setup of pulse scaling.

* A large sample time setting and internal math operations may delay the update rate.

6-2 Maintenance

The only scheduled maintenance for the HIT-2A is periodic battery replacement.

The instrument has a battery monitor feature which illuminates when the lithium battery voltage approaches its end of life. A descriptor, “LO BAT”, illuminates when the battery voltage falls below this predetermined value. The low battery detector operates correctly with all power options.

The battery, or batteries, should be replaced within several weeks of the first occurrence of low battery warning. Left unattended, the unit may become inaccurate, cease to operate, lose setup information, or malfunction.

The batteries should be replaced one at a time to avoid interrupting the power.

6-3 Error Messages

The HIT-2A is provided with extensive self checking which is used in reporting malfunctions or unusual operating conditions. When an error occurs, the display will flash with an error message until the user presses the OK button acknowledging the error condition. Once an error condition is acknowledged, the error message will not be displayed again for 60 seconds if the cause of the error is still present.

If the alarm output is active from an alarm caused by a rate or total condition, depressing the **OK** button while the display is showing the rate and total will reset the alarm output if the condition that caused the alarm is no longer present. If the alarm output is active because of a test command, depressing the **OK** button will not reset the alarm output.

The following table illustrates the Error Messages, the problem or cause, and a recommended corrective action:

ERROR MESSAGE	CAUSE	CORRECTIVE ACTION
EtotAL	Total rollover.	None
EPuLSE	Pulse out overflow.	Use different pulse scaler or lower totalizer decimal point
EErES	EEPROM reset to factory defaults.	Consult factory
ErAtE	Flow rate exceeds the flow rate display capability.	Reduce flow rate or use lower flow rate decimal point
EFLo	Flow rate exceeds the 20 mA flow rate setting.	Reduce flow rate or increase 20 mA flow rate setting
LO BAT	Low battery.	Replace battery(ies)

6-4 Analog Output Calibration

The 4-20 mA analog output has been accurately set to 20.000 mA by the factory. No adjustment is required.

The 4-20 mA output may be verified periodically by installing a digital milliamp meter in series with the analog output and simulating a full scale or over range flow rate.

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7. ASSEMBLY/DISASSEMBLY PROCEDURE

⚠ **WARNING: The lithium battery that powers the HIT-2A is a sealed unit; however, should Lithium batteries develop a leak, toxic fumes could escape upon opening the enclosure. Ensure that the instrument is in a well-ventilated area before opening the enclosure to avoid breathing fumes trapped inside the enclosure. Exercise caution in handling and disposing of spent or damaged batteries.**

Important: Before replacing the lithium battery save/record the total. Once the battery is replaced and power is restored to the unit, restore the total using the Set Total Command, either manually using the key pad or use the Windows configuration software.

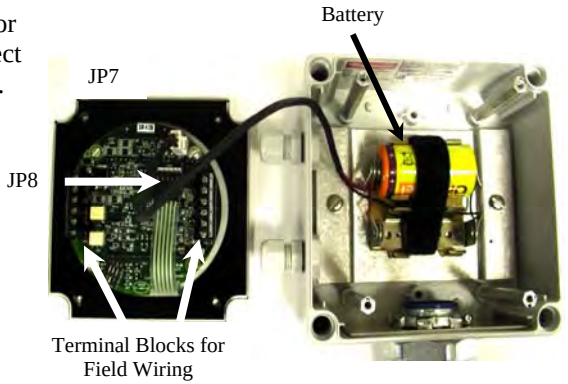
7-1 Nema Enclosure

Follow the disassembly instruction below for accessing electronic terminal block, replacing the battery, or replacing the electronic PCB assembly.

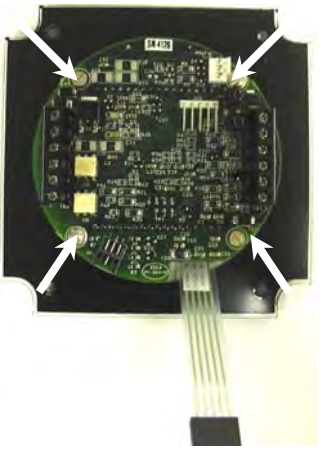
Remove four screws with a Phillips head screwdriver and lift off the cover.

After the cover is removed, use a flathead screwdriver to remove four screws and washers from the panel.

Disconnect JP7 connector by pulling up. Disconnect JP8 by pulling outwards.



Remove four screws with a Flat-head screw driver. Two of the screws have washers and internal teeth washers. Finally, remove the PC board.



To re-assemble the unit, follow the instruction above in the reverse order.

7-2 Explosion Proof Enclosure

⚠ **WARNING: To prevent ignition of hazardous atmospheres, do not remove the cover unless the area is void of combustible gas and vapors. Replace the batteries only with battery part number 100-2477.**

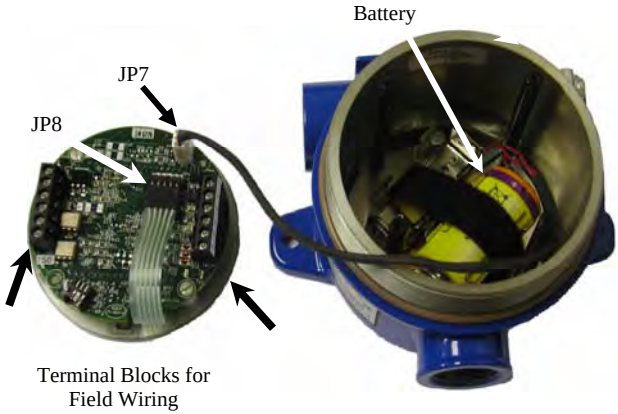
Follow the disassembly instruction below for accessing electronic terminal block, replacing the battery, or replacing the electronic PCB assembly.

Loosen set screw that secures cover in place.

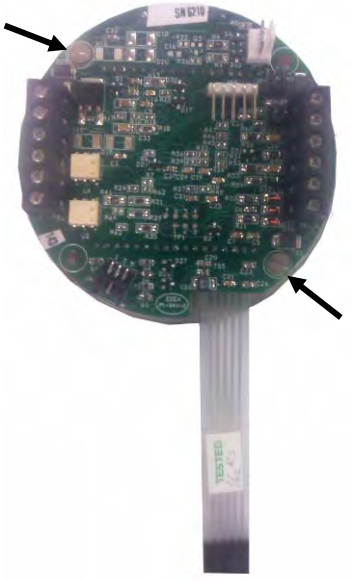
Remove the enclosure cover by turning the cover counter clockwise.

After the cover is removed, use a flathead screwdriver to remove two screws and washers from the panel.

Disconnect JP7 connector by pulling up. Disconnect JP8



Remove two screws with a Flat-head screw driver. Finally, remove the PC board.



To re-assemble the unit, follow the instruction above in the reverse order.

APPENDIX A – DEFAULT CONFIGURATION

Factory default configuration:

FIELD	***Value***
CL	No
DN	10000000
FC	0 *(Average)*
KD	3
AK	1.00
NP	20
F01	4999.981
F02	4999.982
F03	4999.983
F04	4999.984
F05	4999.985
F06	4999.986
F07	4999.987
F08	4999.988
F09	4999.989
F10	4999.990
F11	4999.991
F12	4999.992
F13	4999.993
F14	4999.994
F15	4999.995
F16	4999.996
F17	4999.997
F18	4999.998
F19	4999.999
F20	5000.000
K01	1.00
K02	1.00
K03	1.00
K04	1.00
K05	1.00
K06	1.00
K07	1.00
K08	1.00
K09	1.00
K10	1.00
K11	1.00
K12	1.00
K13	1.00
K14	1.00

FIELD	***Value***
K15	1.00
K16	1.00
K17	1.00
K18	1.00
K19	1.00
K20	1.00
CF	1.000
TU	100 *(GAL)*
TD	1
FM	1 *(MIN)*
RD	3
NB	01
LF	00000.000
AF	99.999
PS	0 *(OFF)*
FO	8
PA	1234
LK	No
UA	Off
AL	99999.981
ST	00000.000
OC	0 *(Rate)*
TP	No
AS	No

APPENDIX B - COMMUNICATIONS

Message Format And Timeout

Communication messages consist of a string of ASCII characters terminated by a carriage return character. The maximum message length coming to the HIT-2A is 20 characters, including the carriage return. The HIT-2A will transmit no more than 35 characters before transmitting a carriage return.

If a message longer than A 20 characters command is sent, the instrument responds with

"Command Sequence is Too Long!<NL>"

If an unrecognized or invalid command is sent, the instrument responds with

"Invalid Command! <NL>"

The sending unit RS232C serial port configuration must be configured as follows:

Baud rate:	2400
Data bits:	8
Parity:	none
Stop bits:	1
Handshaking:	none

The HIT-2A echoes all received messages and then transmits a response string terminated with a carriage return. If the sending unit takes longer than one minute to send a message, the HIT-2A aborts the message by clearing the receive buffer.

If the sending unit (PC or other such device) wishes to change a setting on the HIT-2A, the sending unit shall follow the command with an equal sign ("=") with the data following immediately after the equal sign. The carriage return terminates the message.

Any HIT-2A response that sends data back to the sending unit shall have an equal sign ("=") followed by the data. Space is allowed between the equal sign and the data on the return message, but the total message length is limited to 35 characters.

READ Example:

If the sending unit wishes to read the number of points that the HIT-2A has in the K factor table, the sending unit shall send

“NP<CR>”

The HIT-2A echoes the sent message, and responds with

“NUM PTS = 2<CR>”

WRITE Example:

If the sending unit wishes to change the number of points to 20 in the K factor table, the sending unit shall send

“NP=20<CR>”

The HIT-2A echoes the sent message and responds with

“NUM PTS = 20<CR>”.

The HIT-2A checks the ranges for data and rejects writes that are not within the allowed range. If the sending unit sends data that is not within the allowed range, the HIT-2A echoes the sent message and responds with the value that is currently stored in the HIT-2A.

Example:

If the sending unit wishes to change the max sample time to 2000 from the previous setting of 10, the sending unit shall send

“NB=2000<CR>”

The HIT-2A echoes the sent message, and responds with

“MAX M TIME= 10<CR>”.

Messages

Commands Supported By Communications Messages

Command	Description/Allowed Data/Response
CL[1]	Clear Total "0" to "99999999" "TOTAL = 0"
DN	Tag Number "0" to "99999999" "TAG NUM = (DATA)" The first three digits are the units code for total. Changing these digits will change the TU settings.
FC	Linearization "0" = Average K factor "1" = Linearization table "F C METHOD = AVG" for Average K factor or "F C METHOD = LIN" for Linearization table
KD	K Factor Decimal Point Location "0" for 00000000. "1" for 0000000.0 and all K Factors are less than 9999999.9, otherwise not allowed "2" for 000000.00and all K Factors are less than 999999.99, otherwise not allowed "3" for 00000.000 and all K Factors are less than 99999.999, otherwise not allowed "K-FAC DECL=(DATA)"
AK	Average K Factor "0.001" to "99999.999" if KD = 3 "999999.99" if KD = 2 "9999999.9" if KD = 1 " 99999999" if KD = 0 "AVG KFAC =(DATA)"

Command	Description/Allowed Data/Response
NP	Number Points in the Table "2" to "20" "NUM PTS =(DATA)"
F##	Frequency 1-20 F01 has a range of "0.000" to the value of F02 minus 0.001; F20 has a range of the value from F19 plus 0.001 to "5000.000"; Frequencies F02 to F19 must be 0.001 greater than the previous frequency and 0.001 less than the next frequency. "FREQ ## =(DATA)" for F01 through F20. Data to fixed three decimal places.
K##	K-Factor 1-20 "K-FACT # =(DATA)" for K01 through K09. "K-FACT ## =(DATA)" for K10 through K20. DATA to decimal places as per KD command.
CF	Correction Factor "0.001" to "9999999.999" "CORR FACT =(DATA)"
TU	Total Units "100" for gallons "140" for liters "110" for cubic feet "150" for cubic meters "180" for barrels All other integer values from 0 and less than 999 will map to custom units "TOT UNITS =(DATA)" (DATA) shall be: "GAL" for gallons "LIT" for liters "FT3" for cubic feet "M3 " for cubic meters "BBL" for barrels "CUS" for custom These three numbers will be the same as the first three digits of the tag number. Changes to this menu shall cause the changes to the tag number.

Command	Description/Allowed Data/Response
TD	Total Decimal Point Location "0" for 00000000. "1" for 0000000.0. If UA set to Total and AL is greater than 9999999.9 it not allowed. "2" for 000000.00. If UA set to Total and AL is greater than 999999.99 it not allowed. "3" for 00000.000. If UA set to Total and AL is greater than 99999.999 it not allowed. "FLOW DEC L=(DATA)"
FM	Rate Units "0" for seconds "1" for minutes "2" for hours "3" for days "FLOW UNITS=(DATA)" (DATA) shall be: "SEC" for seconds "MIN" for minutes "HR " for hours "DAY" for days
RD	Rate Decimal Point Location "0" for 00000. "1" for 0000000.0 and AF (and AL if UA set to Rate) is less than 9999999.9, otherwise not allowed. "2" for 000000.00 and AF (and AL if UA set to Rate) is less than 999999.99, otherwise not allowed. "3" for 00000.000 and AF (and AL if UA set to Rate) is less than 99999.999, otherwise not allowed. "RATE DEC L=(DATA)"
NB	Max Sample Time "1" to "80" "MAX M TIME=(DATA)"
LF	Out Low "0.000" to a maximum value of the Out High setting "4mA FLOW =(DATA)"

Command	Description/Allowed Data/Response
AF	Out High Minimum is the Out Low Setting (LF) to a maximum of the following: "99999.999" if RD = 3 "999999.99" if RD = 2 "9999999.9" if RD = 1 " 99999999" if RD = 0 "20mA FLOW =(DATA)"
PS	Pulse Scale "0" for OFF "1" for 1 "10" for 10 "100" for 100 "PULS SCALE=(DATA)" (DATA) shall be: "OFF" for OFF "1" for 1 "10" for 10 "100" for 100
FO	Pulse Frequency "1" "2" "4" "8" "PULS FREQ =(DATA)"
PA	Password "0" to "9999" "PASS WORD =(DATA)"
LK	Lock Unit "0" for NO "1" for YES "LOCK UNIT =(DATA)" (DATA) shall be: "YES" for YES "NO" for NO

Command	Description/Allowed Data/Response
UA	Alarm Function "0" for OFF "1" for RATE "2" for TOTAL "ALARM FUNC=(DATA)" (DATA) shall be: "OFF" for OFF "RAT" for RATE "TOT" for TOTAL
AL	Alarm Out "0.001" to a maximum defined as follows: If UA is RATE: "99999.999" if RD = 3 "999999.99" if RD = 2 "9999999.9" if RD = 1 " 99999999" if RD = 0 If UA is Total or Off: "99999.999" if TD = 3 "999999.99" if TD = 2 "9999999.9" if TD = 1 " 99999999" if TD = 0 "ALARM OUT =(DATA)"
ST[1]	Set Total "0.000" to a maximum defined as follows: "99999.999" if TD = 3 "999999.99" if TD = 2 "9999999.9" if TD = 1 " 99999999" if TD = 0 "TOTAL = (DATA)" (DATA) = "0" to the following maximums: "99999.999" if TD = 3 "999999.99" if TD = 2 "9999999.9" if TD = 1 " 99999999" if TD = 0

Command	Description/Allowed Data/Response
OC	Current Out "0" - Current output follows rate. "1" - Current output set to 4mA. "2" - Current output set to 12mA. "3" - Current output set to 20mA. For "0", response = " Output equal to input." For "1", response = " Output is 4mA." For "2", response = " Output is 12mA." For "3", response = " Output is 20mA."
PR	Pulse Output Controlled By PS and FO " Pulse Output Released " The PS and FO menus shall control the pulse output. Used to terminate the TP command.
TP	Output 1Hz Test Frequency for Pulse Output " Test Pulse Output " Sets output to 1Hz, 50% duty cycle signal. This mode is for factory test.
RA	Release Alarm Output for Control According to Menu Settings " Alarm Released " Releases alarm output for control by the alarm output settings.
AS	Alarm Output Test "0" – Alarm output is set low. "1" - Alarm output is set high. For "0", response = " Alarm Active " For "1", response = " Alarm Released " After using the "AS" command, you must initiate a RA command to allow HIT-2A to return to normal operation.

System Commands Supported by Communications Messages

System Command	Description/Response/Comments
OI	Output 4mA `" Output is  4mA."` Current output set to 4mA.
MO	Output 12mA `" Output is 12mA."` Current output set to 12mA.
OM	Output 20mA `" Output is 20mA."` Current output set to 20mA.
OF	Output = Rate (Input) `" Output equal to input."` Current output follows rate.
AA	Auto Data `"F (DATA) R (DATA) T (DATA)"` The response, not the echo, is sent every two seconds until it receives another message from the master. The `(DATA)` following the F denotes the frequency of the pulses to a precision of three places past the decimal, the `(DATA)` following the R denotes the rate to a precision of three places past the decimal, and the `(DATA)` following the T denotes the total to a precision of three places past the decimal.
DA	Dump All All of the responses in previous table. The HIT-2A gives all responses except for the CL command.
UI	Unit Identification `"UNIT MODEL=HIT2A XX YY.ZZ"` Model and software number for the unit. `XX` is the hardware revision number, `YY.ZZ` is the software revision where `YY` is the major software revision and `ZZ` is the minor software revision.

System Command	Description/Response/Comments
RT	Read Total "TOTAL = (DATA)" (DATA) = "0" to the following maximums: "99999.999" if TD = 3 "999999.99" if TD = 2 "9999999.9" if TD = 1 " 99999999" if TD = 0
RR	Read Rate "FLOW = (DATA)" (DATA) = "0" to the following maximums: "99999.999" if RD = 3 "999999.99" if RD = 2 "9999999.9" if RD = 1 " 99999999" if RD = 0
ST[1]	Set Total See ST command above.
CN	Adjust 4mA output point "CN=#(DATA)" (DATA) is the integer value that the HIT-2A sends to the 4-20mA converter to output 4mA This parameter is passed to the HIT-2A to adjust the 4mA output point of the device. This value is used in production at the test step to calibrate the 4mA output point. "CN" will cause an Invalid Command response and absence of the # symbol will cause the HIT-2A to ignore the data.
CM	Adjust 20mA output point "CM=#(DATA)" (DATA) is the integer value that the HIT-2A sends to the 4-20mA converter to output 20mA This parameter is passed to the HIT-2A to adjust the 20mA output point of the device. This value is used in production at the test step to calibrate the 20mA output point. "CM" will cause an Invalid Command response and absence of the # symbol will cause the HIT-2A to ignore the data.

System Command	Description/Response/Comments
SA	Set Alarm Output On `" Alarm Active "` Sets the alarm output active regardless of the settings.
US	Unit Status `"UNIT STAT = <DATA>"` Requests the status. The values for `<DATA>` with no or only one error present are: `"0"` – No Errors present. `"128"` – EPULSE error (0x080) `"129"` – ETOTAL error (0x081) `"130"` – ERATE error (0x082) `"132"` – EFLOW error (0x084) `"129"` – EERES error (0x088) (EEPROM reset to factory defaults) If multiple errors occur, the error codes are logically OR-ed. For example, if the unit has an ETOTAL and ERATE error occurring at the same time, the `<DATA>` = `"131"` (0x83).
CS	Clear Status `" Status Cleared "` Clears all errors.

Note:

The CL and ST commands work as follows. The ST command shall store the present value of the total in Non-Volatile memory. This total in non-volatile memory shall be the initial total in the event that device power is removed and then re-applied. The CL command will clear the total in the device and the stored total in EEPROM but retain the present total in a volatile (RAM) memory location and keep it as the old total value. Removal of power from the unit causes this old total value to be lost. When the HIT-2A receives the ST<CR> from the PC, it shall echo back the old total value until the unit adds any value to the present total. If the HIT-2A receives a second CL command, the old total value shall be set to 0.

For example, if the present total is 123.45 and the HIT-2A receives CL<CR>, the present total is cleared (set to 0.0000), the total in EEPROM is cleared, and the old total value is 123.45. If the HIT-2A receives ST<CR>, the HIT-2A echoes with the total 123.45, the old total value. If the HIT-2A receives pulses to cause the present total to increment to 0.01 and then receives a ST<CR>, the HIT-2A will echo 0.01, or the present total.

The unit mimics this behavior on the display with the Clear Total Menu and the Set total menu. The reset total input (magnet or terminal input) acts the same as the receipt of a CL<CR> from the communications link.